

ABS-M30i

ABS-M30i is a high strength material well suited for the medical, pharmaceutical and food packaging industries. Parts manufactured with ABS-M30i material are biocompatible (ISO 10993 USP Class VI)* and can be gamma or EtO sterilized. When combined with Fortus® 3D Printers, ABS-M30i gives you biocompatible parts with excellent mechanical properties that are well suited for conceptual modeling, functional prototyping, manufacturing tools and production parts.

ABS-M30i is a high strength material well suited for the medical, pharmaceutical and food packaging industries. Parts manufactured with ABS-M30i material are biocompatible (ISO 10993)* and can be gamma or EtO sterilized. In addition, ABS M30i has passed ISO 18562 testing for gas and airway parts for use in respiratory and ventilation medical devices. When combined with Fortus® 3D Printers, ABS-M30i gives you biocompatible parts with excellent mechanical properties that are well suited for conceptual modeling, functional prototyping, manufacturing tools and production parts.

| Mechanical Properties ¹ | Test Method | Value |
|---|-------------|----------------------------|
| Tensile Strength (Type 1, 0.125", 0.2"/min) | ASTM D638 | 36 MPa (4,650 psi) |
| Tensile Modulus (Type 1, 0.125", 0.2"/min) | ASTM D638 | 2,400 MPa (350,000 psi) |
| Tensile Elongation (Type 1, 0.125", 0.2"/min) | ASTM D638 | 4% (4%) |
| Flexural Strength (Method 1, 0.05"/min) | ASTM D790 | 61 MPa (8,800 psi) |
| Flexural Modulus (Method 1, 0.05"/min) | ASTM D790 | 2,300 MPa (336,000 psi) |
| IZOD Impact, notched (Method A, 23 °C) | ASTM D256 | 139 J/m (2.6 ft-lb/in) |
| IZOD Impact, un-notched (Method A, 23 °C) | ASTM D256 | 283 J/m (5.3 ft-lb/in) |

| Thermal Properties ² | Test Method | Value |
|--|-------------|---|
| Heat Deflection (HDT) @ 66 psi, 0.125" unannealed | ASTM D648 | 96 °C (204 °F) |
| Heat Deflection (HDT) @ 264 psi, 0.125" unannealed | ASTM D648 | 82 °C (180 °F) |
| Vicat Softening Temp. (Rate B/50) | ASTM D1525 | 99 °C (210 °F) |
| Coefficient of Thermal Expansion (flow) | ASTM E831 | 8.82x10-05 mm/mm/°C (4.9x10-05 in/in/°F) |
| Coefficient of Thermal Expansion (flow) | ASTM E831 | 8.46x10-05 mm/mm/°C (4.7x10-05 in/in/°F) |
| Glass Transition (Tg) | DSC (SSYS) | 108 °C (226 °F) |
| Melting Point | ----- | Not Applicable ³ (Not Applicable ³) |

| Electrical Properties ⁴ | Test Method | Value Range |
|------------------------------------|------------------------|--|
| Volume Resistivity | ASTM D257 | 1.5x10 ¹⁴ - 6.0x10 ¹³ ohm-cm |
| Dielectric Constant | ASTM D150-98 | 2.9 - 2.7 |
| Dissipation Factor | ASTM D150-98 | .0053 - .0051 |
| Dielectric Strength | ASTM D149-09, Method A | 370 - 80 V/mil |

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| Other ² | Test Method | Value |
|---------------------------|-------------|-----------|
| Specific Gravity | ASTM D792 | 1.04 |
| Specific Gravity | ASTM D785 | 109.5 |
| Food Safety Certification | NSF 51 | Certified |

| System Availability | Layer Thickness Capability | Support Structure | Available Colors |
|---------------------|------------------------------------|-------------------|--------------------------------|
| Fortus 450mc™ | 0.013 inch (0.330 mm) | Soluble Supports | <input type="checkbox"/> Ivory |
| | 0.010 inch (0.254 mm) | | |
| Fortus 900mc™ | 0.007 inch (0.178 mm) | | |
| | 0.005 inch (0.127 mm) ⁵ | | |

The information presented are typical values intended for reference and comparison purposes only. They should not be used for design specifications or quality control purposes. End-use material performance can be impacted (+/-) by, but not limited to, part design, end-use conditions, test conditions, etc. Actual values will vary with build conditions. Tested parts were built on Fortus 400mc™ @ 0.010" (0.254 mm) slice. Product specifications are subject to change without notice.

The performance characteristics of these materials may vary according to application, operating conditions, or end use. Each user is responsible for determining that the material is safe, lawful, and technically suitable for the intended application, as well as for identifying the proper disposal (or recycling) method consistent with applicable environmental laws and regulations. Lyseon makes no warranties of any kind, express or implied, including, but not limited to, the warranties of merchantability, fitness for a particular use, or warranty against patent infringement.

*It is the responsibility of the finished device manufacturer to determine the suitability of all the component parts and materials used in their finished products.

¹Build orientation is on side long edge.

²Literature value unless otherwise noted.

³Due to amorphous nature, material does not display a melting point.

⁴All Electrical Property values were generated from the average of test plaques built with default part density (solid). Test plaques were 4.0 x 4.0 x 0.1 inches (102 x 102 x 2.5 mm) and were built both in the flat and vertical orientation. The range of values is mostly the result of the difference in properties of test plaques built in the flat vs. vertical orientation.

⁵ 0.005 inch (0.127 mm) layer thickness not available for Fortus 900mc

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